

**California Air Resources Board  
CNG Meeting  
March 7, 2001  
Sacramento, California**

**PRESENTATION OF THE  
ENGINE MANUFACTURERS ASSOCIATION**

# Current Specifications for Compressed Natural Gas\*

(Title 13, California Code of Regulations, § 2292.5)

## Hydrocarbons

Methane	88.0% (min.)
Ethane	6.0% (max.)
C <sub>3</sub> and higher HC	3.0% (max.)
C <sub>6</sub> and higher HC	0.2% (max.)

## Other Species

Hydrogen	0.1% (max.)
Carbon monoxide	0.1% (max.)
Oxygen	1.0% (max.)

## Inert Gases

Sum of CO <sub>2</sub> and N <sub>2</sub>	1.5%-4.5% (range)
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\*Values expressed as mole percent

# **Fuel Specification Impacts Engine Design**

- **Engines are designed to operate on the fuel specified**
  - **to assure emission compliance with adequate margin of error**
  - **to assure customer satisfaction**
  - **to assure adequate engine performance**
  - **to assure engine durability**
- **Engine manufacturers cannot conduct performance/ emission testing on multiple fuel formulations**

# Range of Engine Manufacturer Specifications for CNG Fuel Composition\*

## Hydrocarbons

Methane	85.0% to 90.0% (min.)
Ethane	3.0% to 6.0% (max.)
C <sub>3</sub>	1.7% to 5.0% (max.)
C <sub>4</sub> and higher HC	0.2% to 1.0% (max.)

## Other Species

Hydrogen	0.1% (max.)
Carbon monoxide	0.1% (max.)
Oxygen	0.5% to 1.0% (max.)

## Inert Gases

Sum of CO <sub>2</sub> and N <sub>2</sub>	1.5% to 5.0%
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\* Ranges reported and expressed as mole percent

# **Potential Relaxation of the CNG Specification Raises Several Concerns**

- **Impact on air quality**
- **Customer dissatisfaction and increased engine maintenance, repair and operating costs**
- **Adverse effects on performance**
  - **Propensity for engine knock**
  - **Impact on long-term engine durability**
- **Greater adverse impact on older engines**
- **In-use emission test results**

# **EMA POSITION ON CNG SPECIFICATION**

- **Although some alternative-fueled engines may be robust enough to tolerate a relaxation in fuel quality limits, a relaxation of the standard will adversely affect emissions, durability and engine performance of other engine designs.**
- **Electronic controls have some capability to adapt to variability, but such capability is limited and cannot compensate for every fuel specification.**
- **Until more information is made available, EMA cannot support a relaxation of the standard.**

# Next Steps

- **Determine size and location of fleets currently operating on off-specification fuels**
- **Review customer experience**
- **Cooperate with ARB in developing a proposal for a revised specification for new technology engines**
  - **performance-based specification**
  - **scope**