E.O

State of California
AIR RESOURCES BOARD

EXECUTIVE ORDER A-14-29
Relating to Certification of New Motor Vehicles

TOYOTA MOTOR COMPANY, LTD.

Pursuant to the authority vested in the Air Resources Board by Health and Safety Code Sections 43100, 43102, 43103, and 43835; and

Pursuant to the authority vested in the undersigned by Health and Safety Code Sections 39515 and 39516 and Executive Orders G-45-3 and G-45-4;

IT IS ORDERED AND RESOLVED: That Toyota Motor Company, Ltd. exhaust emission control systems are certified as described below for 1980 model-year gasoline-powered passenger cars.

Engine Family	Displacement Cubic Inches	Exhaust Emission Control Systems (Special Features)
20R(C)	~~139~~ (133.6)	Air Injection Exhaust Gas Recirculation Oxidation Catalyst

Vehicle Models, Transmissions, Engine Codes and Evaporative Emission Control Families as listed on attachments.

The following are the certification emission values to be listed on the window decal required by California Assembly-Line Test Procedures for 1979 model-year vehicles:

Engine Family	Hydrocarbons Grams per Mile	Carbon Monoxide Grams per Mile	Nitrogen Oxides Grams per Mile
20R(C)	0.18	6.8	1.0

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with "California Evaporative Emission Standards and Test Procedures for 1978 and Subsequent Model Gasoline-Powered Motor Vehicles except Motorcycles".

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's "Specifications for Fill Pipes and Openings of Motor Vehicle Fuel Tanks" (Title 13, California Administrative Code, Section 2290) for the aforementioned model year.

BE IT FURTHER RESOLVED: That the listed vehicle models also comply with the Board's high altitude requirements and highway emission standards as stipulated in "California Exhaust Emission Standards and Test Procedures for 1980 Model Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles".

BE IT FURTHER RESOLVED: That Toyota Motor Company, Ltd. has provided to the Executive Officer all material required to demonstrate certification compliance with the Board's emission control system warranty regulations (Title 13, California Administrative Code, Section 2036).

Vehicles certified under this Executive Order must conform to all applicable California emission regulations.

The Bureau of Automotive Repair will be notified by copy of this order and attachment.

Executed at El Monte, California this 3rd day of August, 1979.

K. D. Drachand, Acting Chief
Mobile Source Control Division

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Executive Order No. A-14-29 Page 1

Engine Family 20R(c) Engine (CID) ~~137~~ 133.9

ABBREVIATIONS

Ignition System
CA-Centrifugal Advance
EEC-Electronic Engine Control
EI-Electronic Ignition
ESAC-Electronic Spark Advance Control
VA-Vacuum Advance
VR-Vacuum Retard

Fuel System
EFI, MFI
nV-nVenturi Carburetor
VV-Variable Venturi

Exhaust Emissions Control System
AI-Air Injection
CL-Closed Loop
EGR-Exhaust Gas Recirculation
EM-Engine Modification
OC-Oxidation Catalyst
PAI-Pulse Air Injection
TR-Thermal Reactor
TWC-Three Way Catalyst

Special Features
CCAV-Combustion Chamber Air Valve
EFI-Electronic Fuel Injection
MFI-Mechanical Fuel Injection
TC-Turbo Charged

Engine Code	Model
1,2	Celica Coupe Celica Liftback Corona Sedan Corona Liftback Corona Station Wagon
3,4	Celica Coupe Celica Liftback Corona Sedan Corona Liftback Corona Station Wagon

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E.O. #A-14-29

1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

☒ Passenger Cars ☐ Light-Duty Trucks ☐ Medium-Duty Vehicles ☐ Gas ☐ Diesel

Manufacturer Toyota Motor Co. Page 2

Engine Family 20R(C) CID-Type 134, I-4 Engine Code 1-4

ECS (Special Features) AI, EGR, OC + 10% (A/C) Yes X No

Engine Code	Vehicle Models (If Coded see attachment)	Trans.	Test Weight Class (Inertia)	Ign. System CA, VA, EI Distributor Part No.	Fuel System 2V Carburetor Part No.	EGR Valve Part No.	Label Ident.
1, 2	Celica Coupe Celica Liftback	5M	3000 (3000)	Nippondenso 19100-38220	Aisan Kogyo 21100-38331	25620-38211	See Page 3
	Corona Sdn Corona Liftback Corona St. Wgn			19100-38250			
3, 4	Celica Coupe Celica Liftback	3A		19100-38220		25620-38191	
	Corona Sdn Corona Liftback Corona St. Wgn.			19100-38250			

Comments. See page one for abbreviations and evaporative emission family identification. Please refer to manufacturer's HP list for correct dyno test HP settings based on model, equipment and inertia weight class.

Date of Issue -

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1980 AIR RESOURCES BOARD SUPPLEMENTAL DATA SHEET

Manufacturer Toyota Motor Co. Ltd. Executive Order No. A-14-29 Page 3

VEHICLE EMISSION CONTROL INFORMATION

ENGINE FAMILY	20R(C)	133.6 CID
EVAP. FAMILY	EV-RC	
EXHAUST EMISSION CONTROL SYSTEM		AI+EGR+CCo

MAKE ALL ADJUSTMENTS WITH ENGINE AT NORMAL OPERATING TEMPERATURE, CHOKE FULL OPEN, AIR CLEANER INSTALLED AND AIR CONDITIONER OFF.

ENGINE TUNE UP SPECIFICATIONS

TRANSMISSION	MANUAL	AUTOMATIC
IDLE SPEED (RPM)	800(N)	850(N)
IGNITION TIMING(°BTDC)	8° @ MAX. 950 RPM	
IDLE MIXTURE SETTING	IDLE MIXTURE SCREW IS PRESET AND SEALED AT FACTORY. ADJUSTMENT DURING TUNE-UP NOT RECOMMENDED.	
FAST IDLE SPEED (RPM)	2400 WITH EGR AND VACUUM ADVANCE OFF	
THROTTLE POSITIONER SETTING SPEED (RPM)	1050	
VALVE CLEARANCE (IN.)	INTAKE 0.008 (0.20 mm) EXHAUST 0.012 (0.30 mm)	

TOYOTA MOTOR CO., LTD.

CATALYST

THIS VEHICLE CONFORMS TO U.S. EPA AND STATE OF CALIFORNIA REGULATIONS APPLICABLE TO 1980 MODEL YEAR NEW MOTOR VEHICLES PROVIDED THAT THIS VEHICLE IS ONLY INTRODUCED INTO COMMERCE FOR SALE IN THE STATE OF CALIFORNIA. THIS VEHICLE HAS DEMONSTRATED COMPLIANCE AT ALTITUDE BELOW 4,000 FEET.